

Work Order ID 57143

Tuesday, March 23, 2010 4:08:13 PM



ASAP

Page 1

Item ID: D3953-17

Accept



Setup Start



Revision ID:

Item Name: Gas Spring Spacer

Stop



Start Date: 3/24/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 3/29/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-3-23

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3953	C
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100	0.00
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Waterjet

FLOW CNC Waterjet

304 .375X 3.00

Memo

0.00

RB 10-3-30

(18)

1-Cut as per Dwg D3953

Dwg Rev: CProg Rev: C

2-Drill holes as per dwg

3-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

RB 10-3-30

Quality Control

EPP 10/03/31 (18)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57143

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Item Name:	Gas Spring Spacer				Stop		
Start Date:	3/24/2010	Start Qty: 12.00		Cust Item ID:			
Required Date:	3/29/2010	Req'd Qty: 12.00		Customer:			
Reference:							
Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC	QC8- Inspect parts - second check Memo	0.00 0.00 S w/04/01							(748)
130 Small Fab Small Fab	 Memo 1- OPEN HOLES AS PER DWG 2- DEBURR IF NECESSARY	0.00 0.00 B.							10/04/01 (18)
140 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00 S w/04/01							(748)

W/O:		WORK ORDER CHANGES					
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Work Order ID 57143

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Item ID: D3953-17

Accept



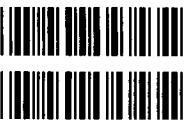
Setup Start



Revision ID:

Item Name: Gas Spring Spacer

Stop



Start Date: 3/24/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 3/29/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan:

Date: Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

150



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: /a)

Set Up/
Run Hours

0.00

Draw
Number Draw
Rev. Plan
Code Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/10 (18)

10/04/10 JJ

MF

10-4-5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 57143



Parent Item: D3953-17



Parent Item Name: Gas Spring Spacer

Start Date: 3/24/2010

Required Date: 3/29/2010

Comments: IPP RevA: New issue DD verified by:EC
revC DD 10.03.02 verified by:EC

IPP Rev:B as per dwg

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B0.375X03.000 M304 SS bar .375 x 3.00		Purchased	No			100	f	11.5800	0.3947	6		

Warehouse

Location

Main Warehouse

MAT	11.58
111369	3.98
113679	7.6

1B 10-3-30

(18)

113679

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DART AEROSPACE LTD	Work Order:	57143
Description: Gas Spring Spacer	Part Number:	D3953-17
Inspection Dwg: D3953	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

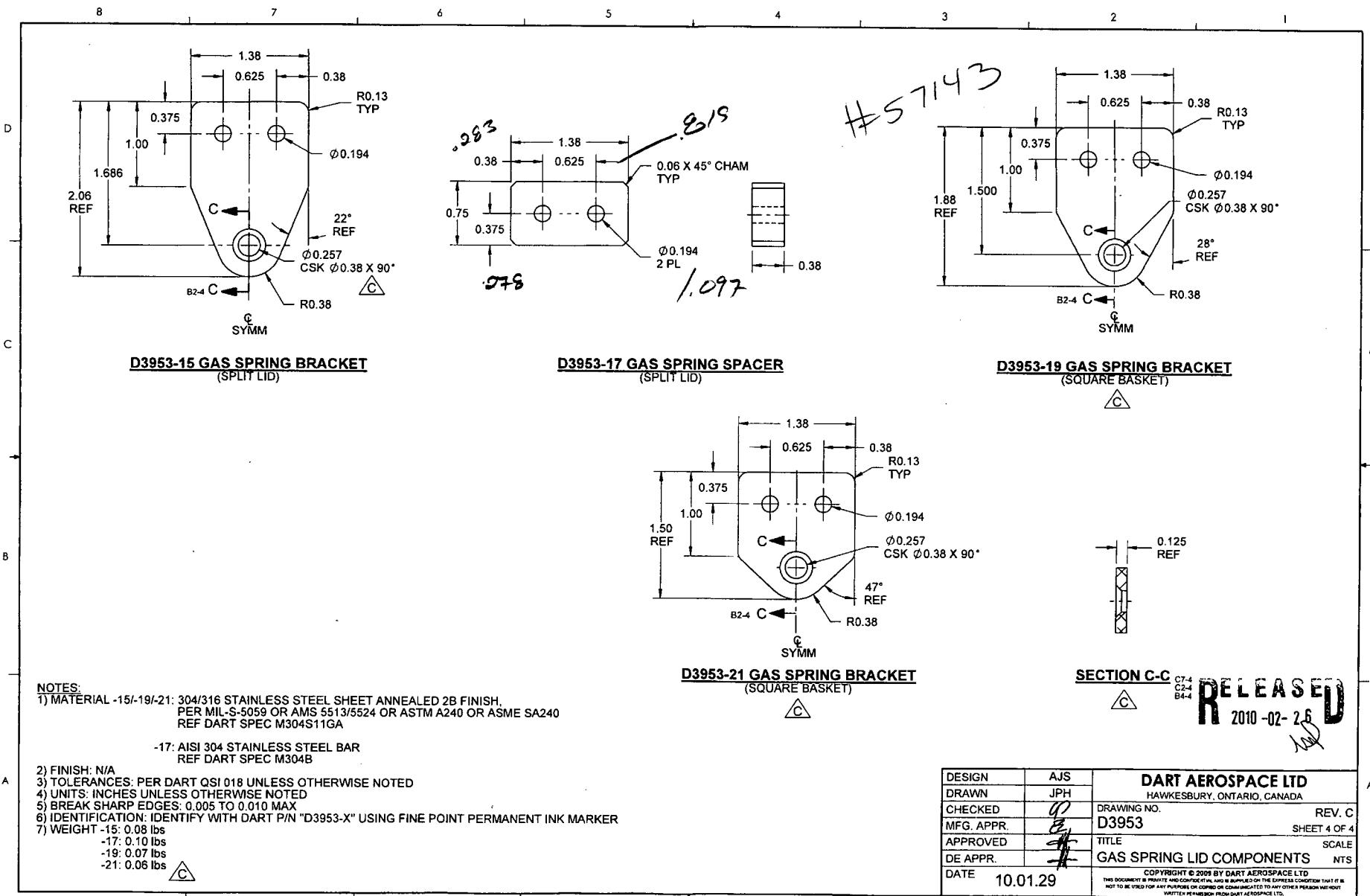
Measured by:	H3	Audited by:	S	Prototype Approval:	N/A
Date:	10-3-30	Date:	10/04/21	Date:	N/A
Rev	Date	Change		Revised by	Approved
A	09.10.22	New Issue		KJ	

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